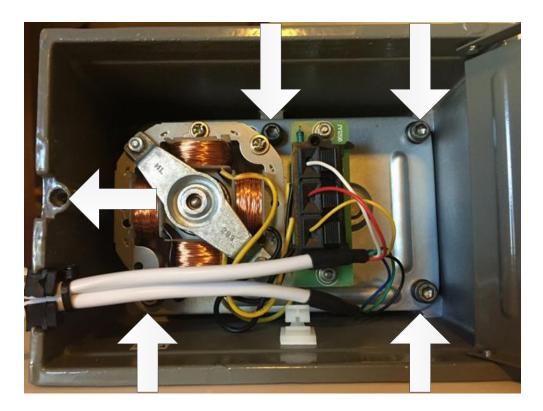


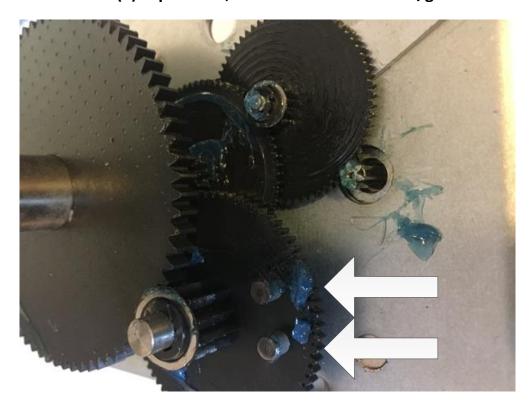
Step 1 - Remove the black, neoprene boot on the rotator shaft



Step 2 - Shown with the boot removed



Step 3 - Remove the screw on the lid, then remove the lid by squeezing the hinge Step 4 - Remove the four (4) cap screws, then remove the motor/gearbox assembly



Step 5 - Drill out and remove the two 360 degree stop pins. Remove <u>all</u> metal swarf.

Step 6 - Reassemble the motor and gearbox assembly.